

Work Order ID 70603-3

Monday, June 13, 2011 11:47:28 AM

Page 1

Item ID: D412-704-011

Accept

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 6/10/2011 Start Qty: 4.00

Required Date: 6/22/2011 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

Date: 6/13/11

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D412-704-011CHG001

Subtotal

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

JBLC 11/06/24

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Subtotal

71

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-704-011 Location: _____ PPP Rev: _____

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Handwritten signature

11/8/15
mf
11-08-15

Picklist Print

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Page 1

Work Order ID: 70603

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release



Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C 05.12.21 Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21919-DG5



Clamp

Purchased

No

100

Each

32.0000

4

16



Location

ST306

Loc Qty

32

Loc Code

117395

32

120

Each

1.0000

1

4

D3207-2



Bracket

Manufactured

No

Location

ST202

Loc Qty

1

Loc Code

57562

1

120

Each

2.0000

1

4

D3207-5



Bracket

Manufactured

No

Location

GA

Loc Qty

2

Loc Code

46856

2

120

Each

0.0000

1

4

D3208-1



Doubler

Manufactured

No



70303

11/06/24

Picklist Print

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Work Order ID: 70603

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

D3208-11



Filler

Manufactured No

120

Each

19.0000

1

4



57563

JB

Location

Loc Qty

Loc Code

ST202

19

57563

4

67718

15

D3208-3



Pedal Mount Angle

Manufactured No

120

Each

6.0000

1

4



57563

JB

Location

Loc Qty

Loc Code

ST202

6

68697

6

D3208-7



Filler

Manufactured No

120

Each

8.0000

1

4



68697

JB

Location

Loc Qty

Loc Code

ST202

8

68698

8

D3208-9



Doubler

Manufactured No

120

Each

3.0000

1

4



68698

1106121 JB

Location

Loc Qty

Loc Code

ST202

3

57754

3

D3214-1



Placard

Manufactured No

120

Each

5.0000

1

4



57754x3

JB 11/06/22

Location

Loc Qty

Loc Code

ST202

5

70125

5

70125

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Shop Packet Print

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Picklist Print

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Work Order ID: 70603

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release



Page 3

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 4.00

Required Qty: 4.00

D412-704-041

Manufactured No

120 Each

0.0000

Pedal Assembly (205/212/214/412)

D412-704-045

Manufactured No

120 Each

2.0000

Cable Assembly (212/214/412)

Location

Loc Qty

Loc Code

ST223

70290

2

2

1 4 ✓
B70288 1x B70607 1x
11/17/05
11/06/02

70290 x 2

B70605 1x

11/18/12

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Shop Packet Print

Page 3

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B

Date: 07.08.10